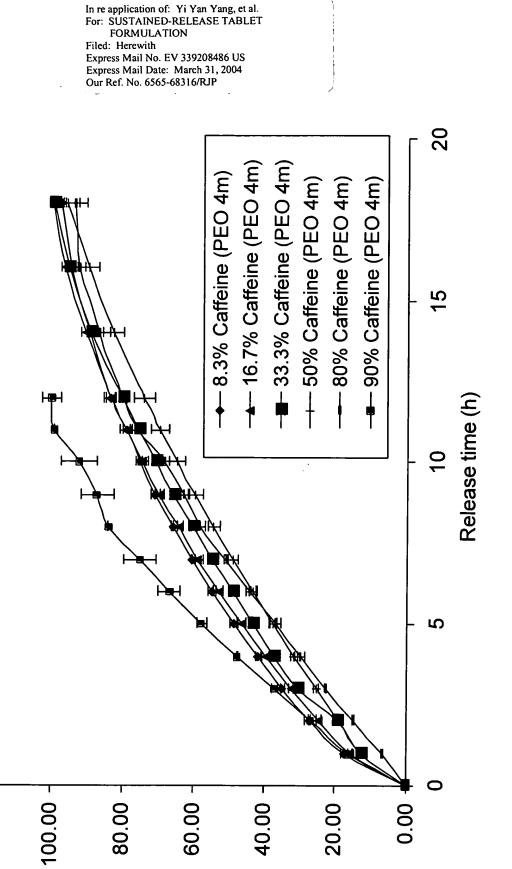
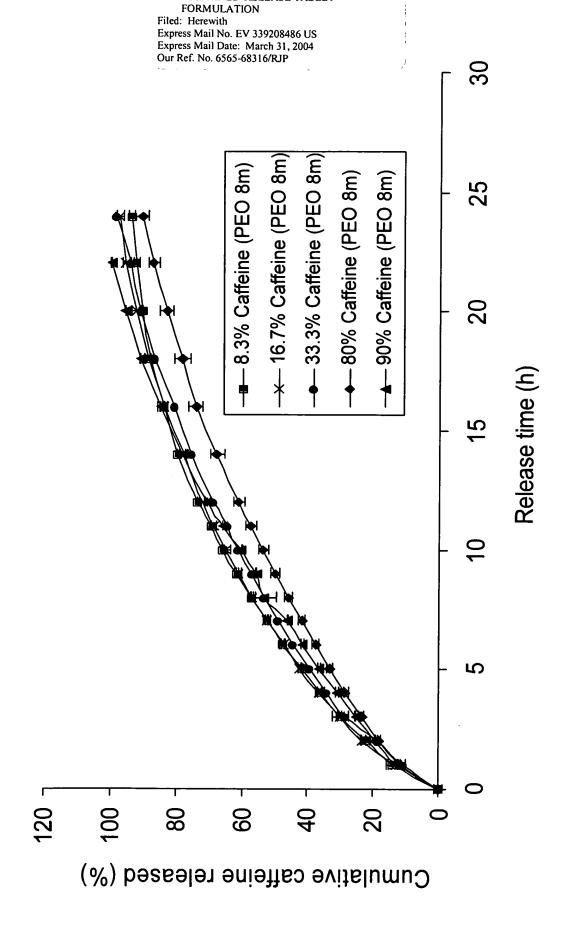
FIG.

120.00 _¬



Cumulative caffeine released (%)



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2r: hole diameter

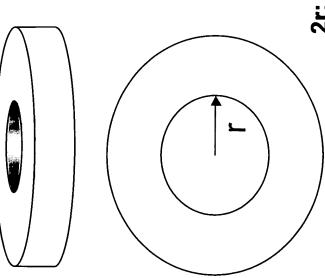
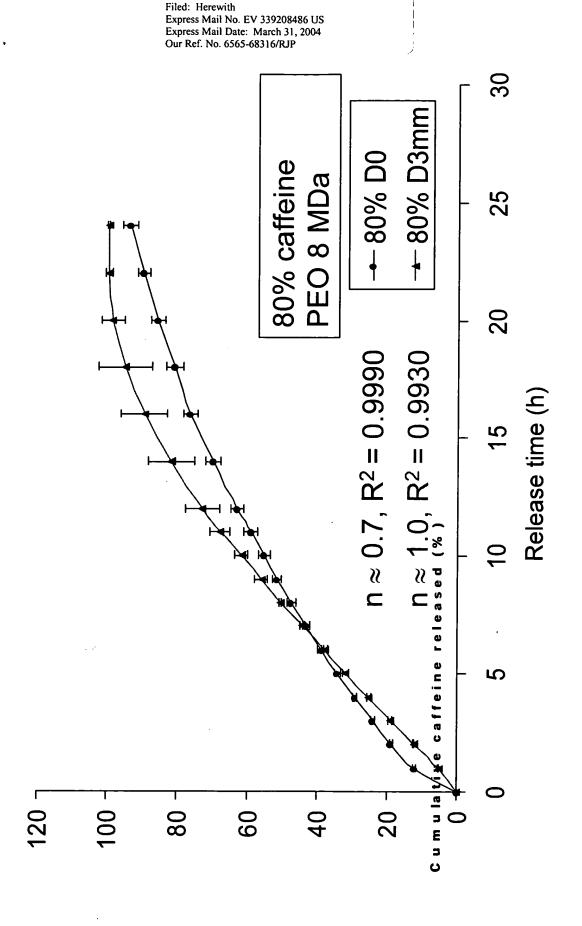
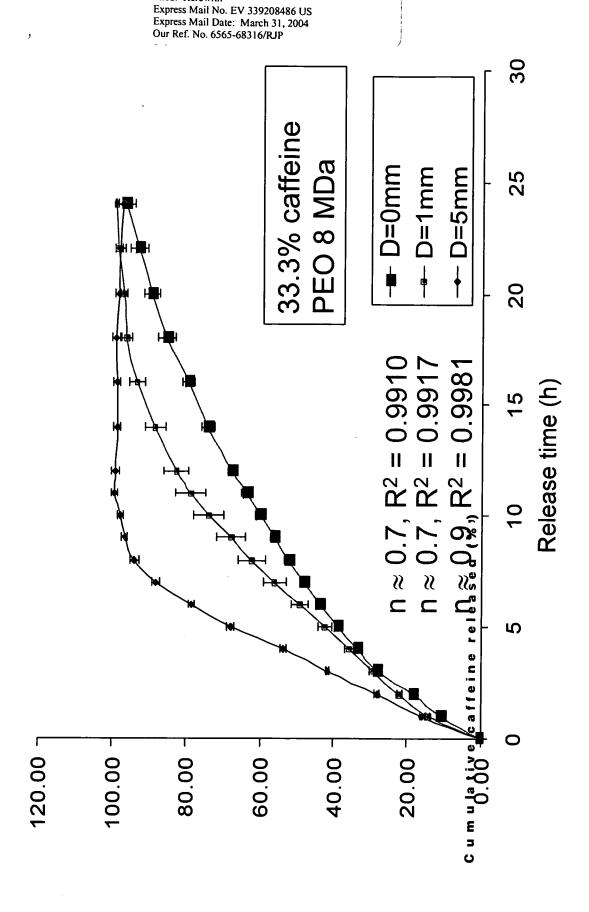


FIG. 4



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FIG. 5



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FIG.

